



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-607-543
Job Sheet 167831



Part No: D350-607-543

Job Qty: 1 ea

Part Name: AS350/AS355 Quick Release Heli-Utility-Basket™ Long, Lightweight Lid



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/7/17

Job Tracking No:

Due Date: 12/15/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Airbus Helicopters Chile SpA (CEUR013)

Jose Arrieta 7808 La Reina SG Santiago, Chile ph:011 56 2 413 43-00

Ship Via:

5037527

000316

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/15/17	0.00	0.00	Start up container		af JAN 3 1 2018
117	Packaging	1 pcs		12/15/17	0.00	0.00	Packaging1		SMS
120	QC	1 pcs		12/15/17	0.00	0.00	QC4		Ch
125	DC	1 pcs		12/15/17	0.00	0.00	DC		
130	Packaging	1 pcs		12/15/17	0.00	0.00	Packaging3		SMS
140	QC21-FG	1 Ea		12/15/17	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile & type labels per PPP D350-607-543 CHG008
Descriptions: 130 - Install placard and label as per dwg. Package as per PPPD350-607-543

JAN 3 1 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN310C4	1	49	0	0
	AN4-13A	6	477	0	0
	AN4C15	1	19	0	0
	D2690-6	1	4	0	0
	D350-607-511	1	4	0	0
	D3912-041	1	2	0	0
	D4030-043	1	0	0	0
	D4086-215	1	12	0	0
	D4150-041	1	2	0	0
	D4151-041	1	11	0	0
	D4151-043	1	10	0	0
	D4917-315	1	5	0	0
	MS17984-C413	1	28	0	0
	MS21042L4	6	1,670	0	0
	MS24665-151	1	95	0	0
	NAS1149C0463R	3	130	0	0
	NAS1149F0432P	12	927	0	0
	NAS1515H4L	2	176	0	0

117

D4085-3

Part Specifications

Specifications could not be found.

Basket Assembly 167835

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																																																							
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																																																																																					
Description Work Order Deviation S037527 AS350/AS355 Quick Release Heli – Utility – Basket Long, Lightweight Lid D350 – 607 – 543 PART NO: Original Serial #: S037527 Revision: Operation: Change No: Start up Operation CHG009 01/31/18 Job No: 167831 <table border="0"> <tr><td>Environment</td><td>☐</td></tr> <tr><td>Design</td><td>☐</td></tr> <tr><td>Doc/Data</td><td>☐</td></tr> <tr><td>Equip/Tooling</td><td>☐</td></tr> <tr><td>Handling/Pre</td><td>☐</td></tr> <tr><td>Material</td><td>☐</td></tr> <tr><td>Internal Transport</td><td>☐</td></tr> <tr><td>Tribal Knowledge</td><td>☐</td></tr> <tr><td>LOA</td><td>☐</td></tr> <tr><td>Substation</td><td>☐</td></tr> <tr><td>Past Expiry Date</td><td>☐</td></tr> <tr><td>Misidentified</td><td>☐</td></tr> </table> <table border="0"> <tr><td>Root Cause</td><td>☐</td></tr> <tr><td>Product Improvement</td><td>☐</td></tr> <tr><td>Process Improvement</td><td>☐</td></tr> <tr><td>Manufacturing Process</td><td>☐</td></tr> <tr><td>Past Due</td><td>☐</td></tr> </table> <table border="0"> <tr><td>Heat Treat</td><td>☐</td></tr> <tr><td>Wave/Twist in Tube</td><td>☐</td></tr> <tr><td>Marks/Chatter</td><td>☐</td></tr> <tr><td>Countersink</td><td>☐</td></tr> <tr><td>Cut Too Short</td><td>☐</td></tr> <tr><td>Instructions Incomplete/Unclear</td><td>☐</td></tr> <tr><td>Drill Holes</td><td>☐</td></tr> </table> <table border="0"> <tr><td>Over Loss/Surge</td><td>☐</td></tr> <tr><td>Program</td><td>☐</td></tr> <tr><td>Wrong Stock Pulled</td><td>☐</td></tr> <tr><td>Out of Sequence</td><td>☐</td></tr> <tr><td>Off-set</td><td>☐</td></tr> <tr><td>Mislabeled</td><td>☐</td></tr> <tr><td>Fit/Function</td><td>☐</td></tr> <tr><td>Misaligned/off center</td><td>☐</td></tr> </table> <table border="0"> <tr><td>Positioned Wrong</td><td>☐</td></tr> <tr><td>Outside Dimensions</td><td>☐</td></tr> <tr><td>Over/Under tolerance</td><td>☐</td></tr> <tr><td>Part Incorrect</td><td>☐</td></tr> <tr><td>Part Lost/Missing</td><td>☐</td></tr> <tr><td>Part Moved</td><td>☐</td></tr> <tr><td>Drawing</td><td>☐</td></tr> <tr><td>Finish</td><td>☐</td></tr> <tr><td>Misread</td><td>☐</td></tr> <tr><td>Turning Sequence</td><td>☐</td></tr> </table>				Environment	☐	Design	☐	Doc/Data	☐	Equip/Tooling	☐	Handling/Pre	☐	Material	☐	Internal Transport	☐	Tribal Knowledge	☐	LOA	☐	Substation	☐	Past Expiry Date	☐	Misidentified	☐	Root Cause	☐	Product Improvement	☐	Process Improvement	☐	Manufacturing Process	☐	Past Due	☐	Heat Treat	☐	Wave/Twist in Tube	☐	Marks/Chatter	☐	Countersink	☐	Cut Too Short	☐	Instructions Incomplete/Unclear	☐	Drill Holes	☐	Over Loss/Surge	☐	Program	☐	Wrong Stock Pulled	☐	Out of Sequence	☐	Off-set	☐	Mislabeled	☐	Fit/Function	☐	Misaligned/off center	☐	Positioned Wrong	☐	Outside Dimensions	☐	Over/Under tolerance	☐	Part Incorrect	☐	Part Lost/Missing	☐	Part Moved	☐	Drawing	☐	Finish	☐	Misread	☐	Turning Sequence	☐	Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval	
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Master Unit 000316

Containers on Master Unit 000316				
Serial No	Part No	Customer Part No	Status	Quantity
S037507	AN310C4		Allocated	1
S037506	AN4-13A	AN4-13A	Allocated	6
S037505	AN4C15		Allocated	1
S037504	D2690-6		Allocated	1
S037517	D350-607-511	D350-607-511	Allocated	1
S037503	D3912-041		Allocated	1
S023123	D4085-3	D4085-3	Allocated	1
S037502	D4086-215		Allocated	1
S037500	D4151-041		Allocated	1
S037499	D4151-043		Allocated	1
F161848	D4917-315		Allocated	1
S037498	MS17984-C413	MS17984-C413	Allocated	1
S037497	MS21042L4	MS21042L4	Allocated	6
S037496	MS24665-151		Allocated	1
S037494	NAS1149C0463R	NAS1149C0463R	Allocated	3
S037493	NAS1149F0432P		Allocated	12
S037491	NAS1515H4L		Allocated	2

D4150-041 1x S037449
D4030-043 S037613